

# Work Order ID 81224

March-12-12 12:36:04 PM

**\*81224\***

Page 1

Item ID: D206-628-031

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Item Name: Heli-Access-Step LH

Stop **\*NS2\***

Start Date: 12/03/2012 Start Qty: 2.00

**\*2\***

Cust Item ID:

Required Date: 26/03/2012 Req'd Qty: 2.00

**\*2\***

Customer:

Reference:

Approvals: Process Plan: MLJ

Date: 12/03/12

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

N/A

Rev N/A

100

0.00

**\*100\***

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy blue file and type labels as per PPP D206-628-031 CHG 003

110

Pick Kit

0.00

**\*110\***

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

**\*120\***

QC

Memo

0.00

Quality Control

*Handwritten:* MLJ 12-5-8 (2) WH 12:05 PM (2)

*Handwritten:* Cmp/8 (2)

*Handwritten:* WH 12:05 PM (2)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**Work Order ID 81224**

March-12-12 12:36:04 PM

**\*81224\***

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Item ID: D206-628-031

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Item Name: Heli-Access-Step LH

Stop **\*NS2\***

Start Date: 12/03/2012 Start Qty: 2.00

**\*2\***

Cust Item ID:

Required Date: 26/03/2012 Req'd Qty: 2.00

**\*2\***

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

0.00

**\*130\***

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D206-628-031

Location:

PPP Rev: E

140

QC21- Final Inspection - Work Order Release

0.00

**\*140\***

QC

Memo

0.00

Quality Control

2X 8p  
12-5-9  
12/5/9  
MCU 12/05/09

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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**NOTE:** Date & initial all entries

# Picklist Print

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Work Order ID: 81224

\*81224\*

Parent Item: D206-628-031

\*D206-628-031\*

Parent Item Name: Heli-Access-Step LH

Start Date: 12/03/2012

Required Date: 26/03/2012

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:D As Per Ecn 766 06-01-06 JLM  
IPP RevE as per ecn 1118 08-02-05 DD verified by:EC IPP Rev:F  
as per chg 003 DD 10.02.25 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4-13A *AN4-13A* Bolt		Purchased	No			110	Each	1,369.000	4	8		12/21/12	CP
**													
				<u>Location</u>				<u>Loc Qty</u>					
				ST357				1369					
				119449				59					
				120187				410					
				120422				500					
				120770				400					
AN4-14A *AN4-14A* Bolt		Purchased	No			110	Each	178.0000	4	8		12/29/12	CP
**													
				<u>Location</u>				<u>Loc Qty</u>					
				ST357				178					
				118706				3					
				119798				96					
				120187				29					
				120769				50					

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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# Picklist Print

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Page 2

Work Order ID: 81224

Parent Item: D206-628-031

Parent Item Name: Heli-Access-Step LH

\*81224\*

\*D206-628-031\*

Start Date: 12/03/2012

Required Date: 26/03/2012

Start Qty: 2.00

Required Qty: 2.00

AN4-15A  
\*AN4-15A\*  
Bolt

Purchased

No

110

Each

435.0000

4

8

\*\*

m119749

h

## Location

## Loc Qty

## Loc Code

GA

100

120449

100

ST358

335

118706

15

120187

120

120422

200

110

Each

14.0000

12

24

\*\*

m121255

h

AN960JD416  
\*AN960JD416\*  
Washer

NAS1149D0463J

Purchased

No

## Location

## Loc Qty

## Loc Code

ST351

14

116289

14

110

Each

0.0000

1

2

\*\*

8/246

h

D2724-041  
\*D2724-041\*  
206L Step Assembly

Manufactured

No

D2731-3

Manufactured

No

110

Each

80.0000

4

8

\*\*

4052329

h

## Location

## Loc Qty

## Loc Code

ST469

80

73417

80

4073417

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Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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# Picklist Print

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Work Order ID: 81224

\*81224\*

Parent Item: D206-628-031

\*D206-628-031\*

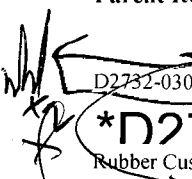
Parent Item Name: Heli-Access-Step LH

Start Date: 12/03/2012

Required Date: 26/03/2012

Start Qty: 2.00

Required Qty: 2.00

 **D2732-030**  
\*D2732-030\*  
Rubber Cushion  
87

Manufactured No

110 Each

17.0000

8

16 4/100

\*\*

70987



## Location

## Loc Qty

## Loc Code

ST402

17

76850

3

78144

14

Manufactured No

110 Each

40.0000

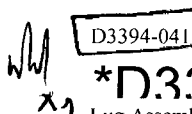
4

8

\*\*

73418 64



 **D3394-041**  
\*D3394-041\*  
Lug Assembly  
x2

## Location

## Loc Qty

## Loc Code

ST479

40

74505

40

Purchased No

110 Each

3,831.000


12

24

\*\*

74505 24



 **MS21042L4**  
\*MS21042L4\*  
Nut  
x2

## Location

## Loc Qty

## Loc Code

ST300

3831

117441

51

117601

157

118451

133

119017

200

119075

3290

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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**NOTE:** Date & initial all entries

# REFERENCE ONLY

DART AEROSPACE USA, INC.

IIN-D206-628

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## 5.1 D206-628-011/-012/-021/-022/-031/-032 REGULAR DART HELI-ACCESS- STEPS™ PARTS LIST

Qty -011	Qty -012	Qty -021	Qty -022	Qty -031	Qty -032	Part Number	Description
X						D206-628-011	206 A/B STEP INSTALLATION LH
	X					D206-628-012	206 A/B STEP INSTALLATION RH
		X				D206-628-021	206 L/L1/L3/L4 STEP INSTALLATION LH
			X			D206-628-022	206 L/L1/L3/L4 STEP INSTALLATION RH
				X		D206-628-031	407 STEP INSTALLATION LH
					X	D206-628-032	407 STEP INSTALLATION RH
1						D2721-041	STEP ASSEMBLY LH
	1					D2721-042	STEP ASSEMBLY RH
		1		1		D2724-041	STEP ASSEMBLY LH
			1		1	D2724-042	STEP ASSEMBLY RH
				4	4	D2731-3	MOUNTING LUG
4	4	4	4			D2731-7	MOUNTING LUG
8	8	8	8	8	8	D2732-030	RUBBER CUSHION
				4	4	D3394-041	MOUNTING LUG
				4	4	*D3394-1	*MOUNTING LUG
				8	8	*MS35489-93	*GROMMET
4	4	4	4			D3394-043	MOUNTING LUG
4	4	4	4			*D3394-3	*MOUNTING LUG
8	8	8	8			*MS35489-93	*GROMMET
4	4			4	4	AN4-13A	BOLT
4	4	4	4	4	4	AN4-14A	BOLT
4	4	8	8	4	4	AN4-15A	BOLT
12	12	12	12	12	12	NAS1149D0463J	WASHER (AN960JD416)
12	12	12	12	12	12	MS21042L4	NUT (OR MS21042-4)

\*DENOTES THAT PART IS INCLUDED IN ASSEMBLY ABOVE

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Revision: G

Date: 11.02.25